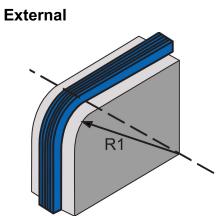
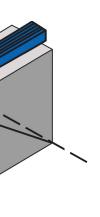
Axial

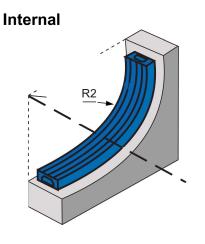
# INFLATABLE SEAL PROFILES

## Minimum Radius by Direction of Expansion

External



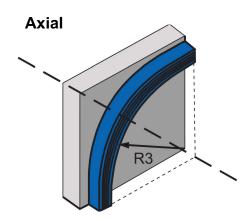




	External	IIILEIIIAI	Axiai
Inflator Ref No:	R1	R2	R3
368	130	500	450
1091	130	230	210
1092	150	420	335
1565	40	140	140
1602	40	140	120
1742	205	185	420
2139			
2251	35	120	90
2264	60	150	440
2296	145	190	400
2357	125	240	450
2427	40	90	70
2688	200	200	not recommended
2774	80	180	150
2924	untested	untested	untested
2969	untested	untested	untested
3069	150	220	255
3074	not recommended	150	not recommended
3091	100	180	130
3104	160	130	300
3158	75	135	200
3192	60	110	150
4272	40	100	80
4725	70	150	160
4739	80	150	130

Internal

Bend radii for a 90° angle and are for guideline purposes only.



#### **Moulded Corners**

Where smaller corner radii are required moulded corners can be produced to meet your requirements.

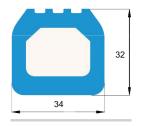
Inflator Ref No:	<b>Corner Ref:</b>	<b>Inner Radius</b>	<b>Outer Radius</b>
3158	3158cormId	15	29
3158	3158cormldA	24	38.3
4272	4274cormld	15	17 5

Table of readily available corner moulds. For corners of other profiles please contact us.



#### SELECTION OF INFLATABLE SEAL PROFILES

Inflator Ref: 0368



Min pressure: 20 PSI

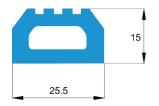
Recommended pressure:30 PSI

Max pressure: 35 PSI Seal width: 34.4mm

Seal height relaxed/inflated: 32mm/38mm Grove Specification: 33mm wide x 22mm

Material: VINF60

Inflator Ref: 1565



Min pressure: 10 PSI

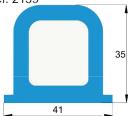
Recommended pressure: 15 PSI Max pressure: 20 PSI

Seal width: 25.5mm

Seal height relaxed/inflated: 15mm/19mm Grove Specification: 25mm wide x 14.5mm

Material: VINF60

nflator Ref: 2139

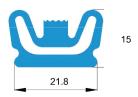


Min pressure: 20 PSI Recommended pressure: 30 PSI

Max pressure: 40 PSI Seal width: 41mm

Seal height relaxed/inflated: 35mm/40mm Grove Specification: 41mm wide with 'L'

clamp fitment Material: VINF60 Inflator Ref: 1091



Min pressure: 15PSI

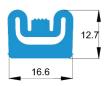
Recommended pressure:20 PSI

Max pressure: 25 PSI Seal width: 21.8mm

Seal height relaxed/inflated: 15mm/32mm Mounting Specification: mounted by sliding into appropriate 'C' shaped metal extrusion.

Material: VINF60

Inflator Ref: 1602



Min pressure: 10 PSI

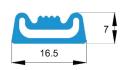
Recommended pressure: 15 PSI

Max pressure: 20 PSI Seal width: 16.6mm

Seal height relaxed/inflated: 12.7mm/24mm Grove Specification: 16.5mm wide x 13.5mm

Material: VINF60

Inflator Ref: 2251



Min pressure: 8 PSI

Recommended pressure:12 PSI

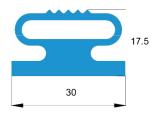
Max pressure: 16 PSI Seal width: 16.5mm

Seal height relaxed/inflated: 7mm/11mm Grove Specification: 16.2mm wide x 6.5mm

deen

Material: VINF60

Inflator Ref: 1092



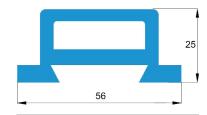
Min pressure: 10 PSI Recommended pressure: 15 PSI

Max pressure :20 PSI Seal width: 30mm

Seal height relaxed/inflated: 17.5mm/29.5mm Grove Specification: 30mm wide x 20mm deep. Or clamped in situ with an 'L' configuration 4mm

high x 6mm deep. Material: VINF60

Inflator Ref: 1742



Min pressure: 10PSI

Recommended pressure: 15 PSI

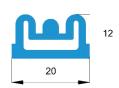
Max pressure: 120 PSI

Seal width: 56mm

Seal height relaxed/inflated: 25mm/33mm Grove Specification: Bespoke dove-tail

arangement Material: VINF60

Inflator Ref: 2264



Min pressure: 10 PSI

Recommended pressure: 15 PSI

Max pressure: 20 PSI Seal width: 20mm

Seal height relaxed/inflated: 12mm/18mm Grove Specification: 16.5mm wide with an 'L'

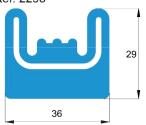
clamp fitment

Material: VINF60



#### SELECTION OF INFLATABLE SEAL PROFILES

Inflator Ref: 2296



Min pressure: 10 PSI

Recommended pressure: 15 PSI

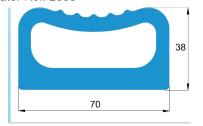
Max pressure: 18 PSI Seal width: 36mm

Seal height relaxed/inflated: 29mm/53mm Grove Specification: 35mm wide x 28mm

deep

Material: VINF60

Inflator Ref: 2688



Min pressure: 20 PSI

Recommended pressure: 25 PSI

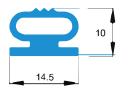
Max pressure: 30 PSI Seal width: 70mm

Seal height relaxed/inflated: 38mm/50mm Grove Specification: 69mm wide x 23mm

deep

Material: VINF60

nflator Ref: 2969



Min pressure: 8 PSI

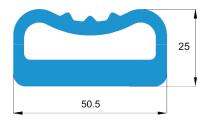
Recommended pressure: 10 PSI

Max pressure: 15 PSI Seal width: 14.5mm

Seal height relaxed/inflated: 10mm/15mm Grove Specification: 14.5mm wide x 8mm deep. Or clamped in situ with an 'L' configuration 2mm

high x 3mm deep. Material: VINF60

Inflator Ref: 2357



Min pressure: 8 PSI

Recommended pressure: 10 PSI

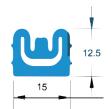
Max pressure:13 PSI Seal width: 50.5mm

Seal height relaxed/inflated: 25mm/41mm Groove Specification: 50mm wide x 17mm

deep

Material: VINF60

Inflator Ref: 2774



Min pressure: 10 PSI

Recommended pressure:15 PSI

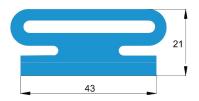
Max pressure: 20 PSI

Seal width: 15mm plus location pips Seal height relaxed/inflated: 12.5mm/19mm Grove Specification: 15mm wide x 13.5mm

deep

Material: VINF60

Inflator Ref: 3069



Min pressure: 15 PSI

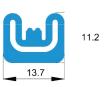
Recommended pressure: 20 PSI

Max pressure: 25 PSI Seal width: 43mm

Seal height relaxed/inflated: 21mm/49mm This seal can be clamped in situ with an 'L' configuration 7mm high x 8mm deep.

Material: VINF60

Inflator Ref: 2427



Min pressure: 10PSI

Recommended pressure: 15 PSI

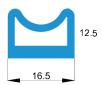
Max pressure: 18PSI Seal width: 14mm

Seal height relaxed/inflated: 11.2mm/19.5mm Grove Specification: 13.8mm wide x 11.8mm

deep

Material: VINF60

Inflator Ref: 2924



Min pressure: 10PSI

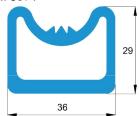
Recommended pressure:15 PSI

Max pressure: 20 PSI Seal width: 16.5mm

Seal height relaxed/inflated: 12.5mm/18.5mm Grove Specification: 16mm wide x 13.5mm

deep.
Material: VINF60

Inflator Ref: 3074



Min pressure: 15 PSI

Recommended pressure: 20 PSI

Max pressure : 25 PSI Seal width: 36mm

Seal height relaxed/inflated: 29mm/52mm Grove Specification: 35mm wide x 26mm

deep

Material: VINF60



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### SELECTION OF INFLATABLE SEAL PROFILES

Inflator Ref: 3091



Min pressure: 10 PSI

Recommended pressure: 20 PSI

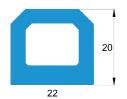
Max Pressure: 25 PSI Seal Width:14mm

Seal height relaxed/inflated:13mm/23mm Groove specification: 13.5mm x 14mm

deep

Material: VINF60

Inflator Ref: 3192



Min pressure: 13 PSI

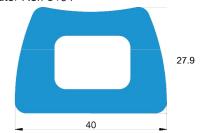
Recommended pressure: 15 PSI

Max Pressure: 2 0 PSI Seal Width: 22mm

Seal height relaxed/inflated:20mm/25mm Groove specification:21mm x 18mm deep

Material:VINF60

Inflator Ref: 3104



Min pressure: 20 PSI

Recommended pressure: 25 PSI

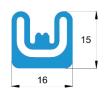
Max Pressure: 35 PSI Seal Width: 40mm

Seal height relaxed/inflated: 28mm/34mm Groove specification: 39mm wide x 26mm

deep (angled attitude to suit)

Material: VINF60

Inflator Ref: 4272



Min pressure: 8 PSI

Recommended pressure: 10 PSI Max Pressure: 15 PSI

Seal Width: 16.6mm

Seal height relaxed/inflated: 15mm x

26mm

Groove specification: 15mm x 13mm deep

Material: VINF60, VGP60

Inflator Ref: 3158



Min pressure: 10 PSI

Recommended pressure: 15 PSI Max Pressure: 18 PSI

Seal Width: 14mm

Seal height relaxed/inflated: 11mm/20.5mm

Groove specification: 13.8mm wide x

12.5mm deep Material: VINF60

Inflator Ref: 4725



Min pressure: 18 PSI

Recommended pressure: 20 PSI

Max Pressure: 25 PSI Seal Width: 23.4mm

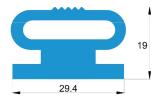
Seal height relaxed/inflated: 20mm x

35mm

Groove specification: 23mm x 18mm deep

Material: VINF60

Inflator Ref: 4739



Min pressure: 8 PSI Recommended pressure: 10 PSI

Max Pressure: 15 PSI Seal Width: 29.4mm

Seal height relaxed/inflated: 19mm x 30mm Groove specification: 30mm wide with 'L'

clamp fitted Material: VINF60

